Thank you for choosing Allegheny Gun Works! Our barrels are designed and manufactured to fit all Beretta 81/84 series pistols and variants made over the past 40 years as well as most clones. During this time, many changes have been made to the original design of these pistols and a fairly wide variation of tolerances have been observed. As such, we have chosen to produce our barrels at the higher end of the allowable tolerance in order to be able to allow the most secure fit possible in all possible handguns. This means that while most barrels are essentially "drop-in" fit, your barrel/pistol combination may require some fitting in order to lock up properly.

We always recommend any work to your firearm, especially when changing critical parts, be completed by a trusted, competent gunsmith. With that in mind, we are always happy to offer our services in order to fit your new, unmodified barrel from Allegheny Gun Works to your pistol of choice. We would like to offer the fitment as a courtesy for purchasing our barrel with you, our customer, only being responsible for the round trip shipping charge.

To take advantage of this service you may simply send your complete pistol frame and new barrel to:

AAGW Gunmithing 4603 Library Rd. Ste 170 Bethel Park, PA 15102

We ask that you also ensure you include a note with your full name, address, phone number, and email address in order to expedite your item's return.

If you choose to attempt to fit the barrel yourself, all that should be needed is a slight polishing (usually under .003") from the radial locking face on the bottom of the barrel. Starting from the tip and working down through the full radius, slowly remove material until your locking lever rotates with just slight force needed. We recommend using a ¼" diameter dowel rod with a medium grit sand paper to accomplish this as it will back the paper and help ensure the polish is even across the locking surface.

PRODUCTS MODIFIED IN ANY WAY ARE NOT RETURNABLE AND NON-REFUNDABLE

